

# Miniature resistance thermometer

## Threaded, explosion-protected version

### Model TR34

WIKA data sheet TE 60.34



for further approvals,  
see page 8

#### Applications

- Machine building, plant and vessel construction
- Propulsion technology, hydraulics

#### Special features

- Intrinsically safe Ex i version, very compact design, high vibration resistance and fast response time
- With direct sensor output (Pt100, Pt1000 in 2-, 3- or 4-wire connection) or integrated transmitter with 4 ... 20 mA output signal
- Integrated transmitter is individually parameterisable with free-of-charge WIKAsoft-TT PC configuration software
- Sensor element with accuracy class A per IEC 60751

#### Description

Resistance thermometers of these series are used as universal thermometers for the measurement of liquid and gaseous media in the range -50 ... +250 °C [-58 ... +482 °F]. The instruments are intrinsically safe and suitable for use in hazardous areas.

They can be used for pressures up to 140 bar [2,030 psi] with 3 mm [0.12 in] sensor diameters and up to 270 bar [3,916 psi] with 6 mm [0.24 in] sensor diameters, depending on the instrument version. All electrical components are protected against humidity (IP67 or IP69K) and designed to withstand vibration (20 g, depending on instrument version).

The resistance thermometer is available with direct sensor output or integrated transmitter, which can be configured individually via the WIKAsoft-TT PC configuration software. Measuring range, damping, error signalling per NAMUR NE 043 and TAG no. can be adjusted.



**Fig. left:** Resistance thermometer, model TR34  
**Fig. right:** M12 x 1 adapter to DIN EN 175301-803 angular connector

Insertion length, process connection, sensor and connection method can each be selected for the respective application within the ordering information. The model TR34 resistance thermometer consists of a protection tube with a fixed process connection and is screwed directly into the process. The electrical connection is made via an M12 x 1 circular connector. An adapter for electrical connection with angular connector per DIN EN 175301-803 is optionally available (patent, industrial property right: 001370985).

# Specifications

Measuring element		
Type of measuring element		
Version 4 ... 20 mA (model TR34-x-TT)	Pt1000 (measuring current < 0.3 mA; self-heating can be ignored)	
Version Pt100 (model TR34-x-Px) / Pt1000 (model TR34-x-Sx)	■ Pt100 (measuring current: 0.1 ... 1.0 mA) ■ Pt1000 (measuring current: 0.1 ... 0.3 mA)	
→ For detailed specifications for Pt sensors, see Technical information IN 00.17 at <a href="http://www.wika.com">www.wika.com</a> .		
Connection method		
Version 4 ... 20 mA (model TR34-x-TT)	2-wire	
Version Pt100 (model TR34-x-Px) / Pt1000 (model TR34-x-Sx)	2-wire	The lead resistance is recorded as an error in the measurement
	3-wire	With a cable length of 30 m or longer, measuring deviations can occur
	4-wire	The lead resistance can be ignored
Tolerance value of the measuring element <sup>1)</sup> per IEC 60751		
Version 4 ... 20 mA (model TR34-x-TT)	Class A	
Version Pt100 (model TR34-x-Px) / Pt1000 (model TR34-x-Sx)	■ Class A ■ Class B at 2-wire	

Accuracy specifications (4 ... 20 mA version)	
Tolerance value of the measuring element <sup>1)</sup> per IEC 60751	Class A
Measuring deviation of the transmitter per IEC 62828	±0.25 K
Total measuring deviation per IEC 62828	Measuring deviation of the measuring element + transmitter
Influence of ambient temperature	0.1 % of the set measuring span / 10 K T <sub>a</sub>
Influence of supply voltage	±0.025 % / V (depending on the supply voltage U <sub>B</sub> )
Influence of load	±0.05 % / 100 Ω
Linearisation	Linear to temperature per IEC 60751
Output error	±0.1 % <sup>2)</sup>
Reference conditions	
Ambient temperature T <sub>a</sub> ref	23 °C
Supply voltage U <sub>B</sub> ref	DC 12 V

1) Depending on the process connection, the deviation can be bigger.

2) ±0.2 % for start of measuring range less than 0 °C [32 °F]

## Example calculation: Total measuring deviation

(measuring range 0 ... 150 °C, load 200 Ω, supply voltage 16 V, ambient temperature 33 °C, process temperature 100 °C)

Sensor element (class A per IEC 60751: 0.15 + (0.0020(t))):	±0.350 K
Measuring deviation of the transmitter ±0.25 K:	±0.250 K
Output error ±(0.1 % of 150 K):	±0.150 K
Influence of load ±(0.05 % / 100 Ω of 150 K):	±0.150 K
Influence of supply voltage ±(0.025 % / V of 150 K):	±0.150 K
Influence of ambient temperature ±(0.1 % / 10 K T <sub>a</sub> of 150 K):	±0.150 K

## Measuring deviation (typical)

$$\text{sqrt}(0.35 \text{ K}^2 + 0.25 \text{ K}^2 + 0.15 \text{ K}^2 + 0.15 \text{ K}^2 + 0.15 \text{ K}^2)$$

$$\text{sqrt}(0.275 \text{ K}^2) = 0.524 \text{ K}$$

## Measuring deviation (maximum)

$$0.35 \text{ K} + 0.25 \text{ K} + 0.15 \text{ K} + 0.15 \text{ K} + 0.15 \text{ K} + 0.15 \text{ K} = 1.2 \text{ K}$$

Measuring range			
Temperature range			
Version 4 ... 20 mA (model TR34-x-TT)		Without neck tube -30 ... +150 °C [-22 ... +302 °F] With neck tube -30 ... +250 °C [-22 ... +482 °F] <sup>1)</sup> Version with FKM O-ring: -20 ... +125 °C [-4 ... +257 °F]	
Version Pt100 (model TR34-x-Px) / Pt1000 (model TR34-x-Sx)		Class A	Without neck tube -30 ... +150 °C [-22 ... +302 °F] With neck tube -30 ... +250 °C [-22 ... +482 °F] Version with FKM O-ring: -20 ... +125 °C [-4 ... +257 °F]
		Class B	Without neck tube -50 ... +150 °C [-58 ... +302 °F] With neck tube -50 ... +250 °C [-58 ... +482 °F]
Unit (4 ... 20 mA version)	Configurable °C, °F, K		
Temperature at the connector (Pt100, Pt1000 version)	Max. 85 °C [185 °F]		
Measuring span (4 ... 20 mA version)	Minimum 20 K, maximum 300 K		

1) The temperature transmitter should therefore be protected from temperatures over 85 °C [185 °F].

Process connection			
Type of process connection	<ul style="list-style-type: none"> <li>■ G ¼ B</li> <li>■ G ¾ B</li> <li>■ G ½ B</li> <li>■ ¼ NPT</li> <li>■ ½ NPT</li> <li>■ M12 x 1.5</li> <li>■ M20 x 1.5</li> <li>■ 7/16-20 UNF-2A</li> </ul>		
Protection tube			
Protection tube diameter	<ul style="list-style-type: none"> <li>■ 3 mm [0.12 in]</li> <li>■ 6 mm [0.24 in]</li> </ul>		
Insertion length U <sub>1</sub>	<ul style="list-style-type: none"> <li>■ 50 mm [1.97 in]</li> <li>■ 75 mm [2.95 in]<sup>1)</sup></li> <li>■ 100 mm [3.94 in]<sup>1)</sup></li> <li>■ 120 mm [4.72 in]<sup>1)</sup></li> <li>■ 150 mm [5.91 in]<sup>1)</sup></li> <li>■ 200 mm [7.87 in]<sup>1)</sup></li> <li>■ 250 mm [9.84 in]<sup>1)</sup></li> <li>■ 300 mm [11.81 in]<sup>1)</sup></li> <li>■ 350 mm [13.78 in]<sup>1)</sup></li> <li>■ 400 mm [15.75 in]<sup>1)</sup></li> </ul> <p>Other insertion lengths on request</p>		
Material (wetted)	Stainless steel 1.4571		

1) Not for protection tube diameter 3 mm [0.12 in]

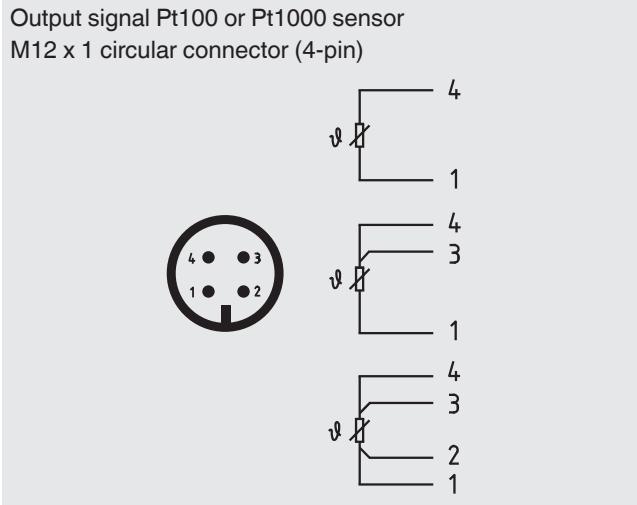
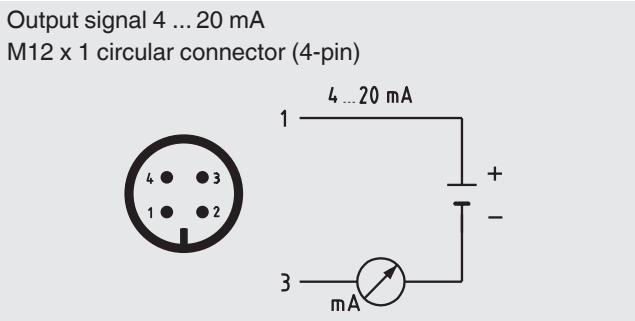
If the resistance thermometer is to be operated in an additional protection tube, a spring-loaded compression fitting must be used.

Output signal (4 ... 20 mA version)	
<b>Analogue output</b>	4 ... 20 mA, 2-wire
<b>Load <math>R_A</math></b>	$R_A \leq (U_B - 10 \text{ V}) / 23 \text{ mA}$ with $R_A$ in $\Omega$ and $U_B$ in V The permissible load depends on the loop supply voltage. For communication with the instrument with programming unit PU-548, a max. load of 350 $\Omega$ is admissible.
<b>Load diagram</b>	<p>The graph illustrates the permissible load range for the transmitter. The vertical axis represents the load resistance <math>R_A</math> in <math>\Omega</math>, ranging from 0 to 833. The horizontal axis represents the supply voltage <math>U_B</math> in V, ranging from 0 to 30. A shaded triangular region is defined by the points (0,0), (24, 583), and (30, 833). The formula for the load resistance is <math>R_A = (U_B - 10) / 23</math>.</p>
<b>Factory configuration</b>	
Measuring range	Measuring range 0 ... 150 °C [32 ... 302 °F] Other measuring ranges are adjustable
Current values for error signalling	Configurable in accordance with NAMUR NE 043 downscale $\leq 3.6 \text{ mA}$ upscale $\geq 21.0 \text{ mA}$
Current value for sensor short-circuit	Not configurable in accordance with NAMUR NE 043 downscale $\leq 3.6 \text{ mA}$
<b>Communication</b>	
Info data	TAG no., description and user message can be stored in transmitter
Configuration and calibration data	Permanently stored
Configuration software	WIKAsoft-TT → Configuration software (multilingual) as a download from <a href="http://www.wika.com">www.wika.com</a>
<b>Voltage supply</b>	
Supply voltage $U_B$	DC 10 ... 30 V
Supply voltage input	Protected against reverse polarity
Permissible residual ripple of supply voltage	10 % generated by $U_B < 3\%$ ripple of the output current
<b>Time response</b>	
Switch-on delay, electrical	Max. 4 s (time before the first measured value)
Warm-up time	After approx. 4 minutes, the instrument will function to the specifications (accuracy) given in the data sheet.
<b>Sensor current</b>	< 0.3 mA (self-heating can be ignored)

## Electrical connection

<b>Connection type</b>	M12 x 1 circular connector (4-pin)
<b>Material</b>	Stainless steel 1.4571

## Pin assignment



Pin	Signal	Description
1	L+	10 ... 30 V
2	VQ	not connected
3	L-	0 V
4	C	not connected

## Operating conditions

### Ambient temperature range

Version 4 ... 20 mA (model TR34-x-TT)	-40 ... +85 °C [-40 ... +185 °F] Version with FKM O-ring: -20 °C [-4 °F]
Version Pt100 (model TR34-x-Px) / Pt1000 (model TR34-x-Sx)	-50 ... +85 °C [-58 ... +185 °F] Version with FKM O-ring: -20 °C [-4 °F]

### Storage temperature range

-40 ... +85 °C [-40 ... +185 °F]
Version with FKM O-ring: -20 °C [-4 °F]

### Climate class per IEC 60654-1

Version 4 ... 20 mA (model TR34-x-TT)	Cx (-40 ... +85 °C [-40 ... +185 °F], 5 ... 95 % r. h.) Version with FKM O-ring: -20 °C [-4 °F]
Version Pt100 (model TR34-x-Px) / Pt1000 (model TR34-x-Sx)	Cx (-50 ... +85 °C [-58 ... +185 °F], 5 ... 95 % r. h.) Version with FKM O-ring: -20 °C [-4 °F]

### Maximum permissible humidity, condensation

100 % r. h., condensation allowed

### Maximum operating pressure <sup>1) 2)</sup>

With sensor diameter 3 mm [0.12 in]	140 bar [2,030 psi]
With sensor diameter 6 mm [0.24 in]	270 bar [3,916 psi]

### Salt fog

IEC 60068-2-11

### Vibration resistance per IEC 60751

10 ... 2,000 Hz, 20 g <sup>1)</sup>

### Shock resistance per IEC 60068-2-27

50 g, 6 ms, 3 axes, 3 directions, three times per direction

### Ingress protection (IP code)

Case with connected connector	<ul style="list-style-type: none"> <li>■ IP67 per IEC/EN 60529</li> <li>■ IP69 per IEC/EN 60529</li> <li>■ IP69K per ISO 20653</li> </ul> <p>The stated ingress protection only applies when plugged in using line connectors that have the appropriate ingress protection.</p>
Coupler connector, not connected	IP67 per IEC/EN 60529
<b>Weight</b>	Approx. 0.2 ... 0.7 kg [0.44 ... 1.54 lbs] - depending on version
<b>Material</b>	Stainless steel

1) Dependent on the instrument version

2) Reduced operating pressure when using a compression fitting: Stainless steel: max. 100 bar [1,450 psi] / PTFE = max. 8 bar [116 psi]

## Further specifications for explosion-protected version

Thermometer with transmitter and 4 ... 20 mA output signal (model TR34-x-TT)

Marking:

Hazardous gas atmosphere	Temperature class	Ambient temperature range ( $T_a$ )	Maximum surface temperature ( $T_{max}$ ) at the tip of the probe or protection tube
II 1G Ex ia IIC T1 - T6 Ga	T6	-40 ... +45 °C	$T_M$ (medium temperature) + self-heating (15 K) Pay attention to the special conditions for safe use.
II 1/2G Ex ia IIC T1 - T6 Ga/Gb		-40 ... +60 °C	
II 2G Ex ia IIC T1 - T6 Gb		-40 ... +85 °C	
		-40 ... +85 °C	
		-40 ... +85 °C	
		-40 ... +85 °C	

Hazardous dust/air atmospheres	Power $P_i$	Ambient temperature range ( $T_a$ )	Maximum surface temperature ( $T_{max}$ ) at the tip of the probe or protection tube
II 1D Ex ia IIIC T135 °C Da	750 mW	-40 ... +40 °C	$T_M$ (medium temperature) + self-heating (15 K) Pay attention to the special conditions for safe use.
II 1/2D Ex ia IIIC T135 °C Da Db		-40 ... +70 °C	
II 2D Ex ia IIIC T135 °C Db		-40 ... +85 °C	

Safety-related maximum values for the current loop circuit (+ and - connections):

Parameters	Hazardous gas atmosphere	Hazardous dust/air atmospheres
Terminals	+ / -	+ / -
Voltage $U_i$	DC 30 V	DC 30 V
Current $I_i$	120 mA	120 mA
Power $P_i$	800 mW	750/650/550 mW
Effective internal capacitance $C_i$	29.7 nF	29.7 nF
Effective internal inductance $L_i$	Negligible	Negligible
Maximum self-heating at the probe or protection tube tip	15 K	15 K

## Thermometer with direct sensor output with Pt100 (model TR34-x-Px) and Pt1000 (model TR34-x-Sx)

Marking:

Marking	Temperature class	Ambient temperature range ( $T_a$ )	Maximum surface temperature ( $T_{max}$ ) at the tip of the probe or protection tube
II 1G Ex ia IIC T1 - T6 Ga II 1/2G Ex ia IIC T1 - T6 Ga/Gb II 2G Ex ia IIC T1 - T6 Gb	T6	-50 ... +80 °C	$T_M$ (medium temperature) + self-heating Pay attention to the special conditions for safe use.
	T5	-50 ... +85 °C	
	T4	-50 ... +85 °C	
	T3	-50 ... +85 °C	
	T2	-50 ... +85 °C	
	T1	-50 ... +85 °C	

Marking	Power $P_i$	Ambient temperature range ( $T_a$ )	Maximum surface temperature ( $T_{max}$ ) at the tip of the probe or protection tube
II 1D Ex ia IIIC T135 °C Da II 1/2D Ex ia IIIC T135 °C Da Db II 2D Ex ia IIIC T135 °C Db	750 mW	-50 ... +40 °C	$T_M$ (medium temperature) + self-heating Pay attention to the special conditions for safe use.
	650 mW	-50 ... +70 °C	
	550 mW	-50 ... +85 °C	

Safety-related maximum values for the current loop circuit (connections in accordance with pin assignment 1 - 4):

Parameters	Gas applications	Dust applications
Terminals	1 - 4	1 - 4
Voltage $U_i$	DC 30 V	DC 30 V
Current $I_i$	550 mA	250 mA
Power $P_i$	1,500 mW	750/650/550 mW
Effective internal capacitance $C_i$	Negligible	Negligible
Effective internal inductance $L_i$	Negligible	Negligible
Maximum self-heating at the probe or protection tube tip	$(R_{th}) = 335 \text{ K/W}$	$(R_{th}) = 335 \text{ K/W}$

## Approvals

## Optional approvals

Logo	Description	Region																																																
	<b>IECEx - in combination with ATEX</b> Hazardous areas <table> <tr> <td>- Ex i</td> <td>Zone 0 gas</td> <td>Ex ia IIC T1 ... T6 Ga</td> </tr> <tr> <td></td> <td>Zone 1 mounting to zone 0 gas</td> <td>Ex ia IIC T1 ... T6 Ga/Gb</td> </tr> <tr> <td></td> <td>Zone 1 gas</td> <td>Ex ia IIC T1 ... T6 Gb</td> </tr> <tr> <td></td> <td>Zone 20 dust</td> <td>Ex ia IIIC T135 °C Da</td> </tr> <tr> <td></td> <td>Zone 21 mounting to zone 20 dust</td> <td>Ex ia IIIC T135 °C Da/Db</td> </tr> <tr> <td></td> <td>Zone 21 dust</td> <td>Ex ia IIIC T135 °C Db</td> </tr> </table>	- Ex i	Zone 0 gas	Ex ia IIC T1 ... T6 Ga		Zone 1 mounting to zone 0 gas	Ex ia IIC T1 ... T6 Ga/Gb		Zone 1 gas	Ex ia IIC T1 ... T6 Gb		Zone 20 dust	Ex ia IIIC T135 °C Da		Zone 21 mounting to zone 20 dust	Ex ia IIIC T135 °C Da/Db		Zone 21 dust	Ex ia IIIC T135 °C Db	International																														
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Logo	Description	Region
	<b>Ex Ukraine</b> Hazardous areas - Ex i Zone 1 gas Zone 0 gas Zone 21 dust Zone 20 dust - Ex n Zone 2 gas	Ukraine
	<b>CCC<sup>1)</sup></b> Hazardous areas - Ex i Zone 1 gas Zone 1 mounting to zone 0 gas - Ex n Zone 2 gas	China
	<b>DNOP - MakNII</b> Mining	Ukraine
	<b>PAC Russia</b> Metrology, measurement technology	Russia
	<b>PAC Kazakhstan</b> Metrology, measurement technology	Kazakhstan
-	<b>MChS</b> Permission for commissioning	Kazakhstan
	<b>PAC Belarus</b> Metrology, measurement technology	Belarus
-	<b>PAC Ukraine</b> Metrology, measurement technology	Ukraine
	<b>PAC Uzbekistan</b> Metrology, measurement technology	Uzbekistan

1) Only for built-in transmitter

## Certificates (option)

Certification type	Measurement accuracy	Material certificate
<b>2.2 test report</b>	x	x
<b>3.1 inspection certificate</b>	x	x
<b>DAkkS calibration certificate</b>	x	-

The different certifications can be combined with each other.

The minimum length (metal part of the probe or the length of the probe below the process connection) for carrying out a measurement accuracy test 3.1 or DAkkS is 100 mm [3.94 in].

Calibration of shorter lengths on request.

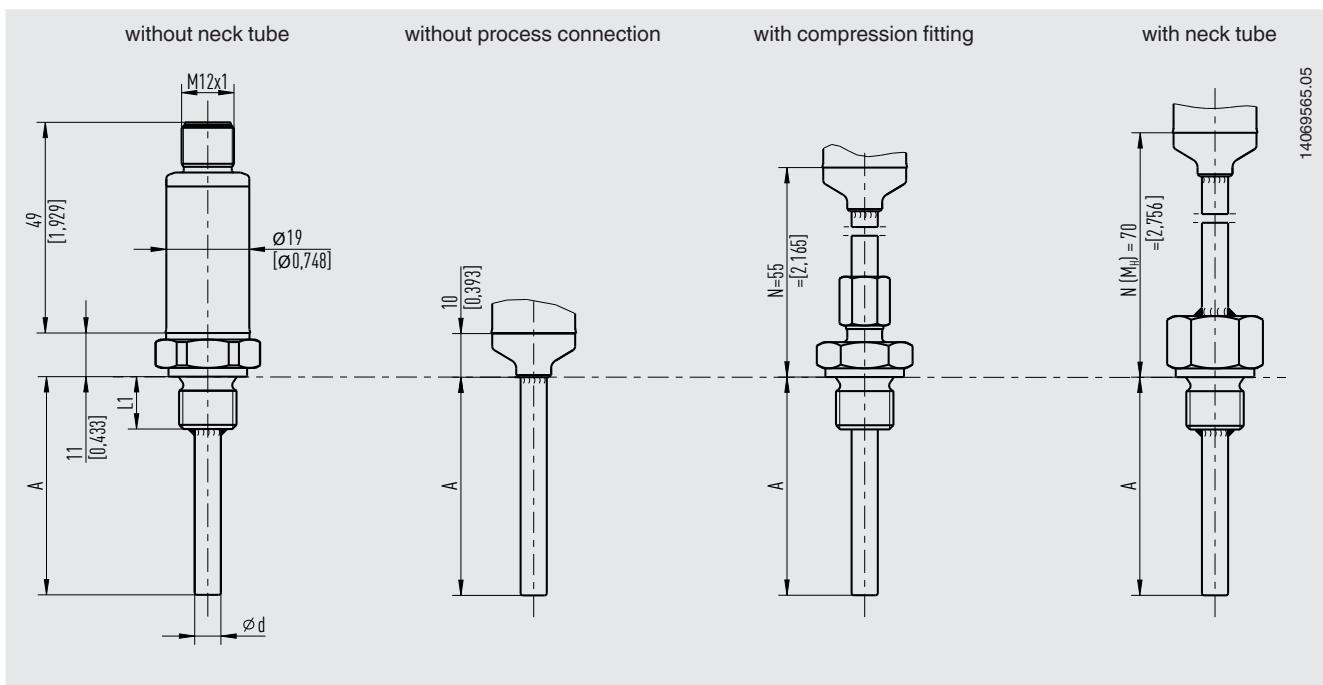
For approvals and certificates, see website

## Patents, property rights

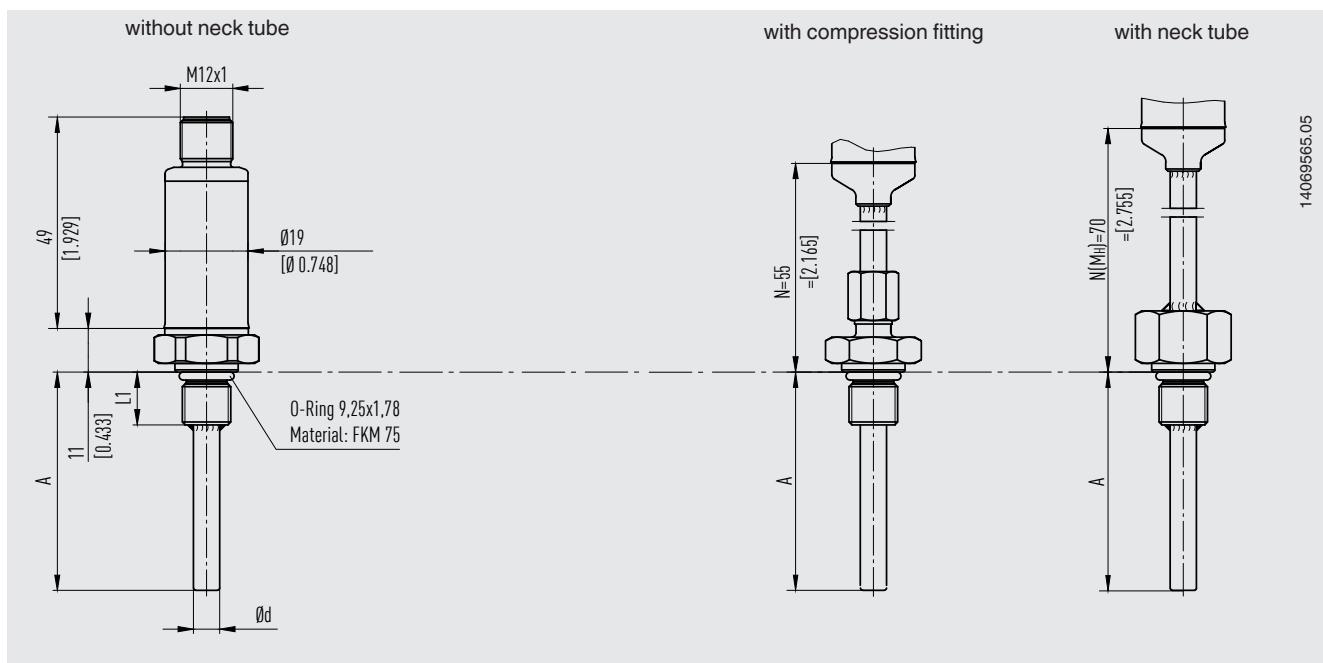
M12 x 1 adapter to DIN EN 175301-803 angular connector (001370985)

## Dimensions in mm

### Process connection with parallel threads (or without process connection)

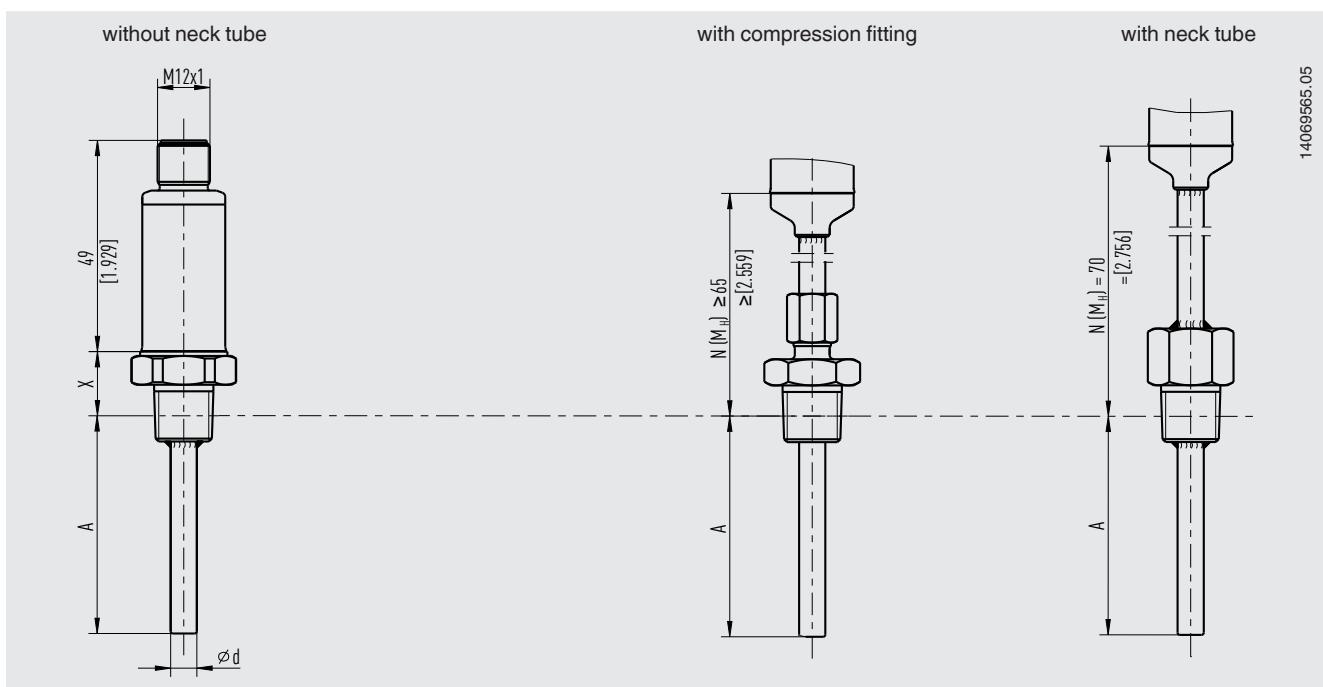


### Process connection with parallel thread (7/16-20 UNF-2A) and O-ring



The FKM O-ring must be protected from temperatures lower than -20 °C [-4 °F] and higher than 125 °C [257 °F].

## Process connection with tapered thread

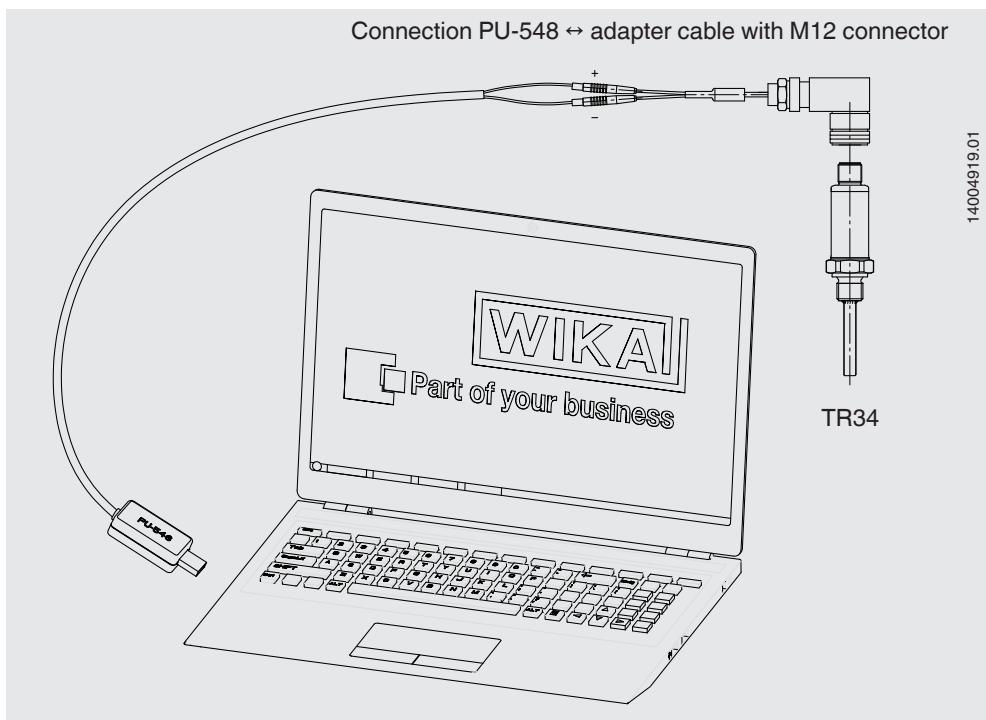


At a process temperature of  $> 150^\circ\text{C}$  [302 °F], a neck length N ( $M_H$ ) of 70 mm [2.76 in] is necessary, otherwise N ( $M_H$ ) selectable (55 [2.17 in], 65 [2.56 in] or 70 mm [2.76 in]).

### Legend:

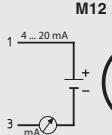
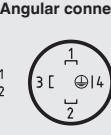
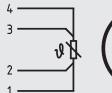
A	Insertion length	Od	Sensor diameter
L1	Thread length	X	Height process connection
N ( $M_H$ )	Neck length		1/4 NPT = 15 mm [0.59 in] 1/2 NPT = 19 mm [0.75 in]

## Connecting the PU-548 programming unit



(predecessor, programming unit model PU-448, also compatible)

## Accessories

Model	Description	Order no.
	<b>Programming unit Model PU-548</b>  <ul style="list-style-type: none"> <li>■ Easy to use</li> <li>■ LED status display</li> <li>■ Compact design</li> <li>■ No further voltage supply needed, neither for the programming unit nor for the transmitter</li> </ul> <p>(replaces programming unit model PU-448)</p>	14231581
	<b>Adapter cable M12 to PU-548</b>  Adapter cable for the connection of a model TR34 resistance thermometer to the model PU-548 programming unit	14003193
	<b>M12 x 1 transmitter adapter to DIN EN 175301-803 angular connector</b> (yellow female connector element)  Adapter for the connection of a resistance thermometer with a DIN EN 175301-803 angular connector form A with a 4 ... 20 mA output signal → see data sheet AC 80.17  Case: PA Ambient temperature: -40 ... +115 °C [-40 ... +239 °F] Union nut: Zinc die-cast Contacts: Copper-zinc alloy, tin-plated Dielectric strength: 500 V Ingress protection: IP65  	14069503
	<b>M12 x 1 Pt adapter to DIN EN 175301-803 angular connector</b> (black female connector element)  Adapter for the connection of the resistance thermometer with a DIN EN 175301-803 form A angular connector with direct resistance output signal → see data sheet AC 80.17  Case: PA Ambient temperature: -40 ... +115 °C [-40 ... +239 °F] Union nut: Zinc die-cast Contacts: Copper-zinc alloy, tin-plated Dielectric strength: 500 V Ingress protection: IP65  	14061115
	<b>Angular connector</b>  Per DIN EN 175301-803 form A	11427567
	<b>Sealing for angular connector</b>  For use with angular connector DIN EN 175301-803-A EPDM, brown	11437902

Model	Description		Order no.
-	<b>M12 connection cable</b> Cable socket straight, 4-pin, ingress protection IP67 Temperature range -20 ... +80 °C [-4 ... +176 °F]	Cable length 2 m [6.56 ft]	14086880
		Cable length 5 m [16.40 ft]	14086883
	Angled socket, 4-pin, ingress protection IP67 Temperature range -20 ... +80 °C [-4 ... +176 °F]	Cable length 2 m [6.56 ft]	14086889
		Cable length 5 m [16.40 ft]	14086891
-	<b>M12 connector</b> Female angled, 4-pin, ingress protection IP67 Screw connection for conductor cross-section 0.25 ... 0.75 mm <sup>2</sup> [24 ... 18 AWG] Cable gland Pg7, outside diameter of cable 4 ... 6 mm [0.16 ... 0.24 in] Temperature range -40 ... +80 °C [-40 ... +176 °F]		14136815

## Ordering information

Model / Explosion protection / Output signal / Transmitter temperature unit / Process temperature / Transmitter initial value / Transmitter end value / Process connection / Sensor diameter / Insertion length A (U<sub>1</sub>) or A (U<sub>2</sub>) / Neck length N (M<sub>H</sub>) / Accessories / Certificates

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